High-Power Fiber Lasers

Programmable beam technology for advanced metal processing

All-new nLIGHT® CFX-6000, CFX-8000 and CFX-10000 high-power fiber lasers give users the ability to tune the beam profiles in the fiber based on their application. With a single fiber laser, users can rapidly select from high-intensity, small-spot-size beams to large, donut-shaped beams, and everything in between. This dramatic advance enables optimal thick and thin metal cutting, higher cutting speed, superior edge quality, and improved piercing time with a single tool. End users get the best of all worlds—the speed of high-power fiber lasers for thin sheet, the quality of CO^2 lasers for thick mild steel, and the high uptime and lower operating costs of a fiber laser solution.

Features

- **6, 8 and 10kW**
  Delivers excellent productivity for advanced cutting and welding applications.
- **Optimized Tuning of Beam Size and Shape**
  Maintains fiber laser performance, stability, efficiency, and reliability with spot sizes and beam shapes from small top-hat to large donut mode.
- **Rapid Beam Switching**
  Beam adjustments in less than 30ms allows for real-time optimization of each process step while maintaining full-power operation.
- **Back-Reflection Protection**
  Hardware-based back-reflection protection allows processing of even the most reflective metals with no interruptions or damage to the laser.
- **Innovative All-Fiber Beam Shaping**
  All-fiber technology does not use complex, performance-limiting hardware such as free-space optics, zoom process heads, and external fiber-to-fiber couplers.
- **Unparalleled Serviceability**
  Modular design simplifies repairs and maximizes uptime.

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nLIGHT 6, 8, and 10kW Industrial Fiber Laser Specifications

Models	CFX-6000	CFX-8000	CFX-10000
Optical Specifications			
Mode of Operation	CW/Modulated		
Polarization	Random		
Maximum Average Power, CW	6kW	8kW	10kW
Power Tunability	5 – 100%		
Power Variation, 8-Hour	≤ 1%		
Modulation Frequency	≤ 20kHz		
Rise and Fall Times	≤ 10µs		
Beam Quality	Programmable		
Wavelength	1070 ± 10nm		
Electrical Specifications			
Supply Voltage	380 – 480VAC 3P+PE, 50/60Hz		
Control Interfaces, Standard	External hardware control, analog power control, analog monitors, Ethernet control, GUI, and API		
Control Interfaces, Optional	EtherCAT, EtherNet/IP, DeviceNet, Profinet, Profibus		
Mechanical Specifications			
Dimensions (W x D x H)	1004 × 804 × 556mm		
Optical Fiber	20m, QBH or QD connector standard		
Cooling Method	Water		
Environmental Specifications			
Operating Temperature[1]	+10 to +40°C		
Storage Temperature	-10 to +60°C		
Relative Humidity	10 to 80%		

[1] Non-condensing or with use of CDA.

nLIGHT Beam Control Example

As an example, the below table shows the typical beam output. Note that beams with similar diameters or BPP values can have significantly different shapes or power distributions. A wide range of beam characteristics provides the versatility necessary to optimize each application or process step.

Beam Characteristics

Setting	Beam	Beam Description	Beam Diameter (typical)[1]	BPP (typical)[1]	Optimized Cutting Example
0		Small flat-top	100µm	5 mm-mrad	Piercing Any Metal, Thin Sheet
1		Thick Donut	350µm	18 mm-mrad	Oxygen Thick Mild Steel

[1] Measurement is using D4S method

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