

# Single-Mode Beam Shaping Fiber Lasers

Programmable beam technology to maximize Additive Manufacturing productivity



The nLIGHT® Corona™ AFX fiber laser family provides the ability to switch between a single-mode beam for high-spatial-resolution printing and larger ring beams for greatly accelerated build rates delivering revolutionary productivity with generous process windows and improved material quality.

## Features

- **Up to 1.5 kW**  
Delivers industry-leading print productivity for large layer thicknesses with improved process stability and reduced soot and spatter, leading to faster printing at lower costs.
- **Optimized Tuning of Beam Size and Shape**  
Maintains fiber laser performance, stability, efficiency, and reliability through seven beam shapes from single-mode to large donut.
- **Rapid Beam Switching**  
Beam adjustments in less than 30 ms enables real-time optimization of each process step while maintaining full-power operation.
- **Back-Reflection Protection**  
Hardware-based back-reflection protection allows processing of even the most reflective metals with no build interruptions or damage to the laser.
- **Innovative All-Fiber Beam Shaping**  
All-fiber technology does not use complex, performance-limiting hardware such as free-space optics, zoom process heads, and external fiber-to-fiber couplers.
- **Unparalleled Serviceability**  
Durable design ensures continuous operation in manufacturing environments with easy onsite serviceability to maximize uptime.

**nLIGHT**








## nLIGHT AFX Corona Fiber Laser Specifications

Model	AFX-1000	AFX-1200	AFX-1500
<b>Optical</b>			
Mode of Operation	CW/Modulated		
Maximum Power, SM Setting	1000 W	1200 W	1200 W
Maximum Power, MM Settings	1000 W	1200 W	1500 W
0.10 NA Power Enclosure	> 90%		
Power Tunability	5 to 100%		
Power Variation, 8-Hour	≤ 1%		
Modulation Frequency	≤ 100 kHz		
Rise and Fall Times	≤ 5 μs		
Beam Profile Switching Time	< 30 ms		
Beam Quality	Programmable (see table below)		
Wavelength	1070 ± 10 nm		
<b>Electrical</b>			
Supply Voltage	200 to 240 VAC, single phase, 50/60 Hz		
Control Interface	External hardware control / RS-232 / Ethernet		
<b>Mechanical</b>			
Dimensions (W x D x H)	480 x 677 x 177 mm		
Optical Fiber <sup>1</sup>	5 or 10 m fiber with QBH connector		
Cooling Method	Water		
<b>Environmental</b>			
Operating Temperature <sup>2</sup>	10 to 40 °C		
Storage Temperature	-10 to 60 °C		
Relative Humidity	10 to 80%		

<sup>1</sup> Configuration dependent

<sup>2</sup> Non-condensing or with use of CDA

## nLIGHT AFX Corona Example Beam Characteristics

Index Setting	0	1	2	3	4	5	6
Beam Shape (typical near-field profile)							
Power Ratio (nominal single-mode / ring)	5 / 95	25 / 75	35 / 65	50 / 50	65 / 35	80 / 20	90 / 10
Beam Diameter <sup>3</sup> (nominal near-field)	16 μm	25 μm	30 μm	35 μm	40 μm	43 μm	47 μm

<sup>3</sup> Measured using second-moment method

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